

**PLANNING BOARD/LOCAL PLANNING AGENCY**  
**2009 MEETING SCHEDULE**

LOCATION: COMMISSION CHAMBERS, CITY HALL, 1565 FIRST STREET, SARASOTA  
TIME: 6:00 P.M.

Date	Purpose
Wednesday, <b>January 14, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>February 11, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>March 11, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>April 8, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>May 13, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>June 10, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>July 8, 2009</b>	<b>Regular</b> Meeting
<b>NO AUGUST MEETING</b>	<b>NO AUGUST MEETING</b>
Wednesday, <b>September 9, 2009</b>	<b>Regular</b> Meeting
Wednesday, <b>October 14, 2009</b>	<b>Regular</b> Meeting
Thursday, <b>November 12, 2009</b>	<b>Regular</b> Meeting **
Wednesday, <b>December 9, 2009</b>	<b>Regular</b> Meeting

Planning Board Regular meetings are held on the SECOND Wednesday of each month.

\*\*Optional Planning Board meetings are held on the Fourth Wednesday of the month, if needed. Note that the Board, in 2006, elected to omit an August meeting, and that the 2009 November meeting has been scheduled on Thursday due to Veteran's Day Holiday.